

TECHNICAL REQUIREMENTS FOR "VELDEX – PE 2,0" CARPET

The following are technical requirements for patterned non-woven carpet "VELDEX – PE 2,0" prepared from chemical based fibres and backed coated with synthetic latex and polyethylene. Use is permitted in class B-F buildings (administrative, public and other areas). In residential buildings the material can be used as small area carpet and other rooms.

1. Technical requirements.

- 1.1 Carpet must meet all specified requirements.
- 1.2 Appearance must match "Mistra-Autex" approved standard sample. Approved sample is kept on file at Mistra-Autex.
- 1.3 Physical and mechanical properties required are as follows:

Indicator	Standard	Norm
1. Total weight/mass, g/m ²	ISO 9073-1	730 ± 30
2. Material width, m		2,00 + 0,01
3. Abrasion (max weight loss in g)	ISO 5470-1	0,5
4. Flammability, mm/min, not more than	ISO 3795	15,0
5. Roll length, m - maximum - minimum		100,0 5,0

- 1.4 The following materials are used in the manufacture of carpet:
 - dyed polypropylene fibres - 100% with density of 8 - 15 den;
 - synthetic latex + chalk;
 - polyethylene (low density, high pressure).
- 1.5 Carpet should not show any wrinkles, oil or latex stains, etc.
- 1.6 Material is rolled onto a corresponding sized core.
- 1.7 Beginning and end of each roll is marked with "Mistra-Autex" imprint.
- 1.8 Material is packed in polythene packaging.
- 1.9 Package is labelled, with the following data:

- company and brand name;
- material name;
- colour number;
- material width and allowable deviations;
- material length;
- batch number;
- roll number;
- date of manufacture;
- shift number.

2. Testing methods

- 2.1 According to "Mistra-Autex" quality guidelines.

3. Transportation and storage

- 3.1 Carpet is to be transported horizontally, max.3 rolls on top of each other.

4. Manufacturers guarantee

- 4.1 Manufacturer guarantees carpet quality according to current technical requirements, provided transportation and storage requirements have been adhered to.
- 4.2 Guarantee for packaged material is for a period of 1 (one) year from date of manufacture.

5. Disposal considerations

- 5.1 Disposal of the product should comply with local, national or EU regulations.

QUALITY MANAGER

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